

# Post T

VERSION CORTEN+POLYESTER



accessories for vineyards and orchards

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## 1. PRODUCT NAME AND DESCRIPTION

Pole fence

Section "T" progressive modular lengths.

Anime bearing holes  $\varnothing$  9 mm spacers opportunely, to support wire tension

And support for the network and for securing the arrows contrast.

## 2. MATERIAL - MECHANICAL

CORTEN: S 275 J R W W

or

CORTEN: S 355 J R W W

## 3. FINISH

### a. Lamination (layer thickness of approximately 80 microns)

Full course of treatment consists of:

Sandblasting (Sa 2 1/2) with metal grit, applications of powder coating based on polyester pure, curing in an oven at 200 ° C.

On request, the application of paint may be preceded by: deglassaggio hot, hot phosphating with zinc salts and drying.

### b. Galvanizing (UNI 5742-66 Second Deposit 450/500 g/m<sup>2</sup>)

Full course of treatment consists of:

Sandblasting (Sa 2 1/2) with metal grit, pickling, fluxing, preheating, hot dip galvanizing by immersion in a bath of zinc-purity (99.995%) melted.

## 4. CHARACTERISTICS GEOMETRIC STATISTICS:

SECTION TYPE	DIMENSION Mm	THEORETICAL WEIGHT Kg/m	Jx Cm <sup>4</sup>	Wx Cm <sup>3</sup>
T	40x40x4,5	2,70	5,056	1,786
T	40x40x5	3,10	5,560	1,972
T	50x50x6	4,45	13,116	3,715
T	60x60x7	6,60	26,586	6,270