

Post T

VERSION HOT-DIP GALVANIZED+
PHOSPHATE+POLYESTER



accessories for vineyards and orchards

Via Gitti, 56 - 25060 Marcheno (BS) Italia tel. +39 030 861272

fax +39 030 8966654 e-mail info@vineyardstore.net www.vineyardstore.net



1. PRODUCT NAME AND DESCRIPTION

Pole fence

Section "T" progressive modular lengths.

Anime bearing holes \varnothing 9 mm spacers opportunely, to support wire tension

And support for the network and for securing the arrows contrast.

2. MATERIAL - MECHANICAL

Hot rolled steel. FE360B (R = 360N/mm²)

UNI EN 10025-UNI 5681-73

3. FINISH

a. **Lamination** (layer thickness of approximately 80 microns)

Full course of treatment consists of:

Sandblasting (Sa 2 1/2) with metal grit, applications of powder coating based on polyester pure, curing in an oven at 200 ° C.

On request, the application of paint may be preceded by: deglassaggio hot, hot phosphating with zinc salts and drying.

b. **Galvanizing** (UNI 5742-66 Second Deposit 450/500 g/m²)

Full course of treatment consists of:

Sandblasting (Sa 2 1/2) with metal grit, pickling, fluxing, preheating, hot dip galvanizing by immersion in a bath of zinc-purity (99.995%) melted.

4. CHARACTERISTICS GEOMETRIC STATISTICS:

SECTION TYPE	DIMENSION Mm	THEORETICAL WEIGHT Kg/m	Jx Cm ⁴	Wx Cm ³
T	40x40x4,5	2,70	5,056	1,786
T	40x40x5	3,10	5,560	1,972
T	50x50x6	4,45	13,116	3,715
T	60x60x7	6,60	26,586	6,270